

**Data sheet for profiled flatform tools**



<b>Customer</b>	Date:
Company:	Name:
Street:	E-Mail:
Post Code:	Town:
Phone:	Fax:

**Tool information:** (see pages 7-12)

**Basic holder:** H 30 \_\_\_\_\_ pieces: \_\_\_\_\_

Shank type cutting holder     INDEX-Holder     SCHÜTTE Holder     TORNOS Holder

**Flatform insert:** W 30 \_\_\_\_\_ pieces: \_\_\_\_\_

height 3 mm     height 7 mm     height 8 mm

**Tolerance** (for tolerated dimensions):  ± 0,01     ± 0,03     ± \_\_\_\_\_

Grade of carbide     K 10 F     \_\_\_\_\_ Coating:  yes     no

**Additional Informations:**

**Producer of machine:** \_\_\_\_\_ Rough machine:

Type of machine: \_\_\_\_\_ Finishing:

Spindle position:  1  2  3  4  5  6  \_\_\_\_\_ Direction of grooving:  radial

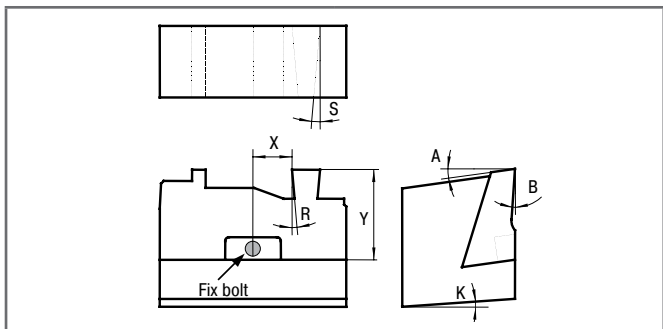
Spindle speed: \_\_\_\_\_ U/min  axial

Feed: \_\_\_\_\_ mm/U  Internal grooving

**Direction of rotation**    **Position of tool**

Right     Left

Tool holder reversed



Drawing number: \_\_\_\_\_

**Please mark the profile be machined!**

Side for parting of: \_\_\_\_\_

**Please mark the drawing with „XXX“!**

Width for parting off: \_\_\_\_\_ mm

Material: \_\_\_\_\_

**A** = Front relief angle: \_\_\_\_\_ °

**B** = Effective rake angle: \_\_\_\_\_ °

**S** = Side clearance: \_\_\_\_\_ °

**R** = Radial relief angle \_\_\_\_\_ °

**K** = Tilt angle (tool in the machine): \_\_\_\_\_ °

**X** = Position to the bolt: \_\_\_\_\_ mm

**Y** = Max. length of insert: \_\_\_\_\_ mm

**If available, please attach workpiece drawing**



save and send by mail